

**QUALITY
YOU CAN
TRUST**



TB310 SERIES CONNECTORS
(SAE-AS50151/MIL-DTL-5015/JSS 50812)




AS9100
REV. D



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WHO WE ARE

Turbo India Interconnect Solutions (TICS) – subsidiary of Turbo India, is an AS9100 certified company, specialized in manufacture and supply of Connectors, Backshells, Protective Covers, Electrical Contacts and Components for Military, Aerospace and Industrial applications, against standard and custom requirements.

Headquartered in Bangalore, India, the 4000sq.m. facility is equipped with adequate infrastructure for the design, manufacture, assembly, testing and inspection of interconnect products.

The long-standing manufacturing expertise of the Turbo group, spanning over two decades since 1996, supporting the Military and Aerospace industry, equips TICS to work in collaboration with its customers to offer a complete solution.



VISION

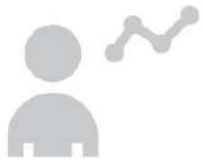
To be a trusted and reliable hub for on-time, best in-class quality solutions for the interconnect requirements of Military, Aerospace, Industrial, Railways, Marine, Oil & Gas, and Medical sectors.



MISSION

The TICS family will continuously strive towards delighting the customers with on-time quality solutions, by utilizing world class facilities, following industry best practices, adopting a never-ending exercise of continuous improvement and employee engagement.





CAPABILITIES

SALES – With sales and distribution networks in India, Europe & the USA, we are ever closer to our customers. Our sales team, capable of understanding your needs and expectations, is focused on delivering the right solution and the best customer experience.

ENGINEERING – Our dedicated engineering team, equipped and aided with adequate product knowledge and software technologies, are capable of providing standard or bespoke interconnect solutions by working in partnership with you for specific designs to best suit your needs.

PRODUCTION – Our fleet of high-end CNC machines, aided by decades of experience, are capable of manufacturing complex geometries. With machining, surface plating and assembly facilities under one roof, we assure highest quality in quick turn-around time.

COST AND LEAD TIME – Through constantly reviewing our manufacturing process and implementing continual improvement practices, we always aim to pass on the benefits of cost and lead time to our customers.

SERVING AREAS

AEROSPACE



LAND SYSTEM



SPACE



MARINE



MILITARY



COMMERCIAL

ABOUT CONNECTOR

The TB310 series connectors are thread coupled environment resisting, circular electrical connectors designed to suite either receptacle or plug requirements, based on SAE -AS50151/MIL-DTL-5015/JSS 50812 standard.

The connectors come in 10 different shell sizes from 10 to 36 with different insert arrangements in each , based on MIL-STD-1651 and are offered with captivated solder cup contacts and outer shells with conductive olive drab cadmium/ electroless nickel/ black zinc-nickel finish, for corrosion resistance. The materials employed ensures that the connector assembly will retain its operating characteristics to an operating temperature range of -55°C to 125°C.

The receptacle connectors have different mounting options – wall mount/ box mount/ jamnut mount or in-line (cable connecting).

The plug connectors are offered with strain relief and EMI/RFI backshells.

These connectors are recommended for a wide range of applications, from commercial/industrial and mass transportation systems to the most stringent high reliability defense and aerospace requirements.



TECHNICAL SPECIFICATION

MATERIAL AND FINISHES

Shell	Aluminum Alloy
Plating	Olive Drab Cadmium
Contacts	Copper Alloy (Silver Plated)
Insert	Elastomer
Grommets and Seals	Elastomer

MECHANICAL

Durability	500 cycles
Vibration Resistance	10g at 10-500Hz
Shock Resistance	50g, 11ms duration

ENVIRONMENTAL/CLIMATE

Operating Temperature	-55°C TO 125°C
Salt Spray	48 Hours
Fluid Resistance	Hydraulic fluids -MIL-PRF-5606 (20Hours)
	Lubricating oils-MIL-PRF-7808(20Hours)

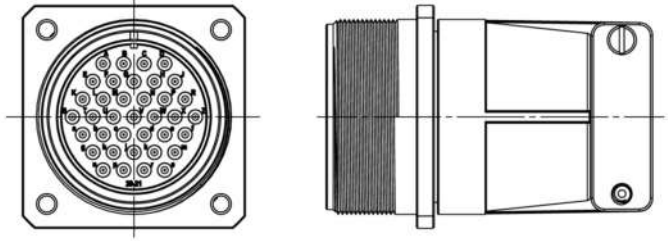
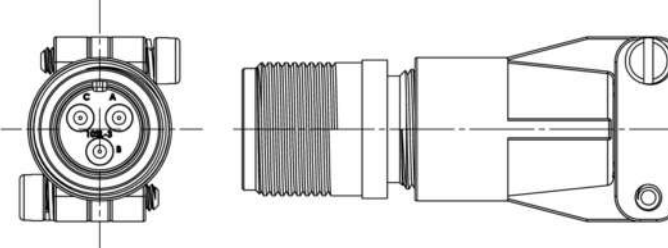
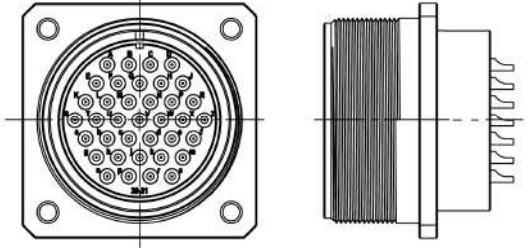
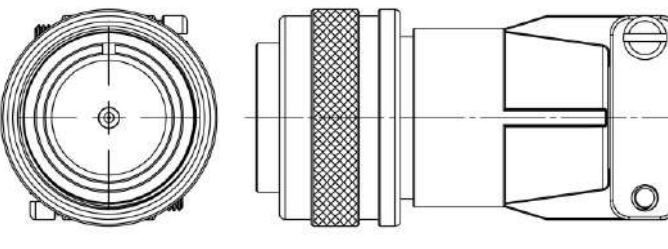
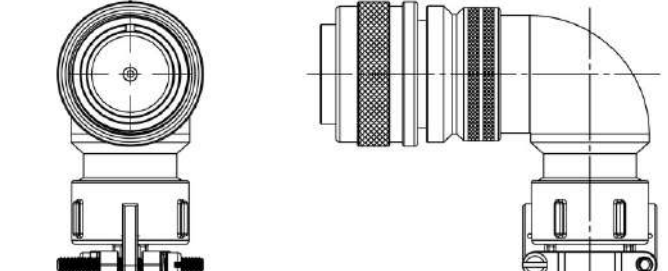
TECHNICAL SPECIFICATION

ELECTRICAL		
CONTACT SIZE	RATED CURRENT (A)	CONTACT RESISTANCE (mΩ)
16	13	3.46
12	23	1.83
8	46	0.52
4	80	0.26
0	150	0.14
Insulation Resistance	≥5000MΩ at 500 VDC	

DIELECTRIC WITHSTANDING TEST VOLTAGES						
SERVICE RATING	INST	A	D	E	B	C
TEST VOLTAGE AT SEA LEVEL AC (Vrms)	1000	2000	2800	3500	4500	7000
RATED WORKING VOLTAGE - DC AT SEA LEVEL (Vrms)	250	700	1250	1750	2450	4200
RATED WORKING VOLTAGE - AC AT SEA LEVEL (Vrms)	200	500	900	1250	1750	3000



MATING COMBINATION

<p>STYLE 0 – WALL MOUNT RECEPTACLE Designed for wall mounting, supplied with a removable cable clamp backshell providing strain relief.</p> <p>Mates with: TB 3106 TB 3108</p>	
<p>STYLE 1 – IN-LINE RECEPTACLE Designed for use where cable to cable Connection is required. Supplied with a removable cable clamp backshell which provides & excellent strain relief.</p> <p>Mates with: TB 3106 TB 3108</p>	
<p>STYLE 2 – BOX MOUNT RECEPTACLE Designed for rear box mounting, supplied Without backshell.</p> <p>Mates with: TB 3106 TB 3108</p>	
<p>STYLE 6 – PLUG WITH STRAIGHT BACKSHELL Designed to be used on cable assemblies & is supplied with a 90° removable cable clamp Backshell provides excellent strain relief.</p> <p>Mates with: TB 3100 TB 3101 TB 3102</p>	
<p>STYLE 8 – PLUG WITH 90° BACKSHELL Designed to be used on cable assemblies & is supplied with a 90° removable cable clamp Backshell provides excellent strain relief.</p> <p>Mates with: TB 3100 TB 3101 TB 3102</p>	

POPULAR CROSS REFERENCE WITH TURBO PRODUCT SERIES

Turbo Series Code	Military Standard Code	Amphenol Series Code	ITT Canon Series Code
TB3100	MS3100	97-3100	CA3100
TB3101	MS3101	97-3101	CA3101
TB3102	MS3102	97-3102	CA3102
TB3106	MS3106	97-3106	CA3106
TB3108	MS3108	97-3108	CA3108



ORDERING INFORMATION

TB 3102 R W- 28 - 21 S W C -XX

BRAND IDENTIFIER

PRODUCT SERIES
 3100 – Wall Mounting Receptacle
 3101 – In-Line Receptacle
 3102 – Box Mounting Receptacle
 3106 – Plug with Straight Backshell
 3108 – Plug with 90° Backshell

PRODUCT CLASS
 F – Environment Resistant - Applies to Plug 3106,3108 &Receptacle 3100 &3101.
 R – Environment Resistant – Applies to Receptacle 3102(For Style3100,3101 3106– Scope Short Endbell with Grommet).
 A – Solid Shell, Non-Environmental applications (Scope-Threaded Adapter).

MATERIAL & FINISH
 W – Olive Drab Cadmium
 N – Electroless Nickel
 Z – Black Zinc Nickel
 A – Black Anodized
 VO – Zinc Cobalt

SHELL SIZE
 10SL,12S,14S,16S,18,20,22,24,28,32,36

MODIFICATIONS
 ZS – Crimp Contact Silver Plated
 ZG – Crimp Contact Gold Plated
 PC – PCB Contact
 GC – Gold Plated Contact
 OMIT – Solder Contacts with Silver Plating.

BACKSHELL TYPE
 C – Cable Clamp & Grommet
 B – Banding Adapter & Grommet
 E – Endbell & Grommet
 A – Threaded Adapter
 OMIT – No Backshell
 **For B & A Type Consult Factory for Dimensions.

ORIENTATION
 W,X,Y,Z – Alternating Position Depending on Insert.
 OMIT – For Normal Orientation

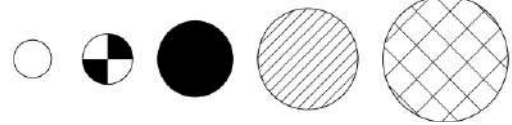
CONTACT TYPE
 P – Solder Contact – Male
 S – Solder contact - Female

CONTACT ARRANGEMENT
 Refer page – 10 to 26



INSERT ARRANGEMENTS

Contact Legend :- 16 12 8 4 0
(AWG)



When viewed from face of Male Insulator

10SL



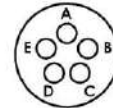
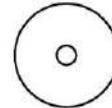
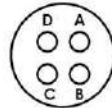
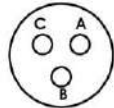
INSERT ARRANGEMENT	10SL-3	10SL-4
SERVICE RATING	INST	A
CONTACT POSITION	ALL	ALL
NO OF CONTACTS	3	2
CONTACT SIZE	16	16

12S



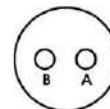
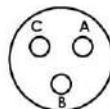
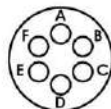
INSERT ARRANGEMENT	12S-3	12S-4
SERVICE RATING	A	D
CONTACT POSITION	ALL	ALL
NO OF CONTACTS	2	1
CONTACT SIZE	16	16

14S



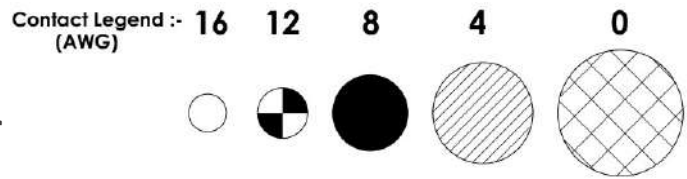
INSERT ARRANGEMENT	14S-1	14S-2	14S-4	14S-5
SERVICE RATING	A	INST	D	INST
CONTACT POSITION	ALL	ALL	ALL	ALL
NO OF CONTACTS	3	4	1	5
CONTACT SIZE	16	16	16	16

14S

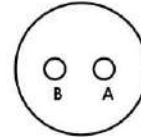
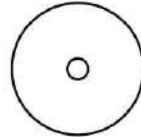
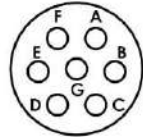


INSERT ARRANGEMENT	14S-6	14S-7	14S-9
SERVICE RATING	INST	A	A
CONTACT POSITION	ALL	ALL	ALL
NO OF CONTACTS	6	3	2
CONTACT SIZE	16	16	16

INSERT ARRANGEMENTS

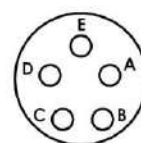
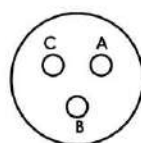
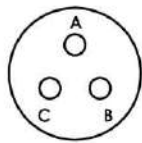


When viewed from face of Male Insulator



16S

INSERT ARRANGEMENT	16S-1	16S-3	16S-4
SERVICE RATING	A	B	D
CONTACT POSITION	ALL	ALL	ALL
NO OF CONTACTS	7	1	2
CONTACT SIZE	16	16	16



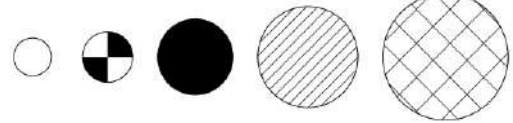
16S

INSERT ARRANGEMENT	16S-5	16S-6	16S-8
SERVICE RATING	A	A	A
CONTACT POSITION	ALL	ALL	ALL
NO OF CONTACTS	3	3	5
CONTACT SIZE	16	16	16



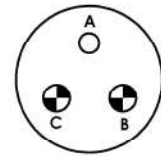
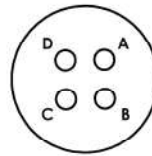
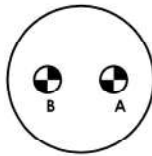
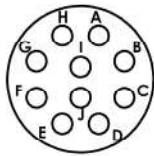
INSERT ARRANGEMENTS

Contact Legend :- 16 12 8 4 0 (AWG)



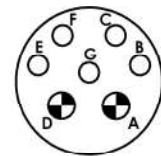
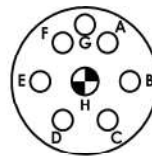
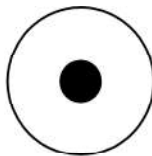
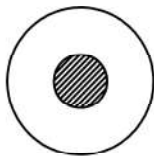
When viewed from face of Male Insulator

18



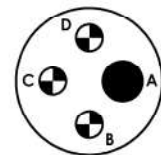
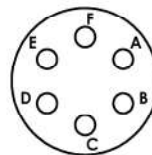
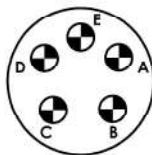
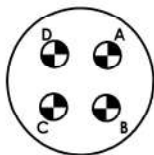
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SERVICE RATING	A	INST	D	D	D	
CONTACT POSITION	B,C,F,G	ALL OTHERS	ALL	ALL	ALL	
NO OF CONTACTS	4	6	2	4	1	2
CONTACT SIZE	16		12	16	16	12

18



INSERT ARRANGEMENT	18-6	18-7	18-8		18-9	
SERVICE RATING	D	B	A		INST	
CONTACT POSITION	ALL	ALL	ALL		B,C,E,F,G	A,D
NO OF CONTACTS	1	1	7	1	5	2
CONTACT SIZE	4	8	16	12	16	12

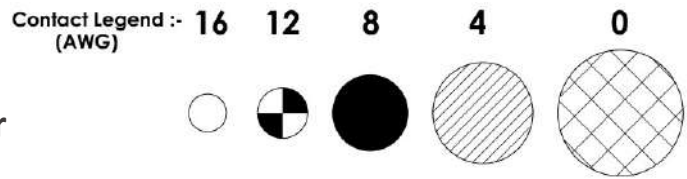
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INSERT ARRANGEMENT	18-10	18-11	18-12	18-13	
SERVICE RATING	A	A	A	A	
CONTACT POSITION	ALL	ALL	ALL	ALL OTHERS	A
NO OF CONTACTS	4	5	6	3	1
CONTACT SIZE	12	12	16	12	8

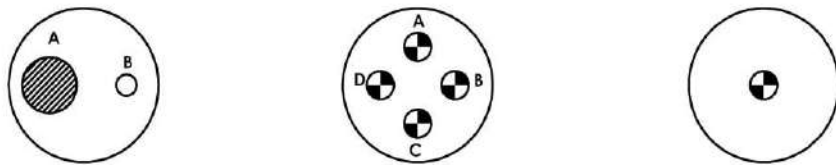


INSERT ARRANGEMENTS



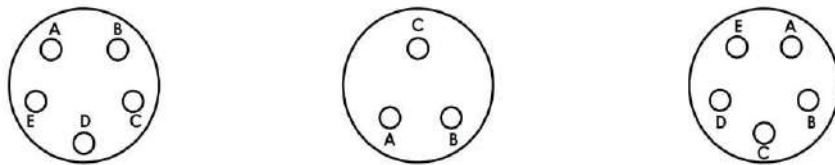
When viewed from face of Male Insulator

18



INSERT ARRANGEMENT	18-14		18-15	18-16
SERVICE RATING	A		A	C
CONTACT POSITION	ALL		ALL	ALL
NO OF CONTACTS	1	1	4	1
CONTACT SIZE	16	4	12	12

18

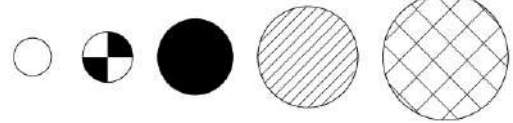


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SERVICE RATING	A		D	A
CONTACT POSITION	ALL		ALL	ALL
NO OF CONTACTS	5		3	5
CONTACT SIZE	16		16	16

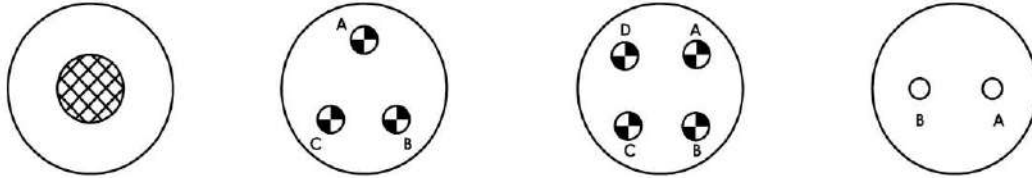


INSERT ARRANGEMENTS

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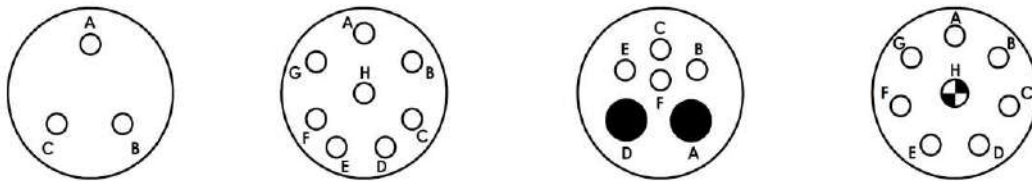


When viewed from face of Male Insulator



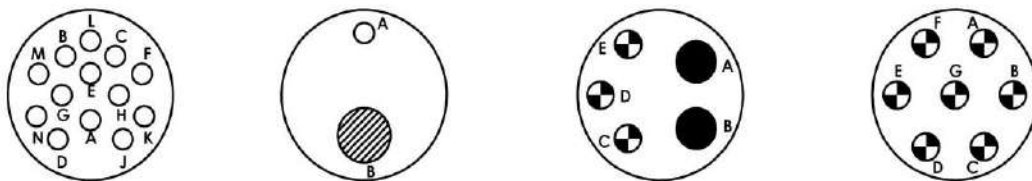
20

INSERT ARRANGEMENT	20-2	20-3	20-4	20-5
SERVICE RATING	D	D	D	E
CONTACT POSITION	ALL	ALL	ALL	ALL
NO OF CONTACTS	1	3	4	2
CONTACT SIZE	0	12	12	16



20

INSERT ARRANGEMENT	20-6	20-7		20-8		20-9	
SERVICE RATING	D	D	A	INST		D	A
CONTACT POSITION	ALL	A, B, G, H	ALL OTHERS	ALL OTHERS	A, D	H	ALL OTHERS
NO OF CONTACTS	3	4	4	4	2	1	7
CONTACT SIZE	16	16		16	8	12	16



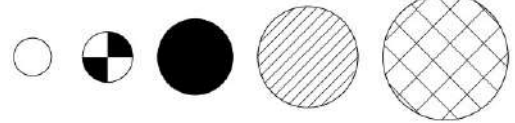
20

INSERT ARRANGEMENT	20-11	20-12		20-14		20-15
SERVICE RATING	INST	A		A		A
CONTACT POSITION	ALL	ALL		C, D, E	A, B	ALL
NO OF CONTACTS	13	1	1	3	2	7
CONTACT SIZE	16	16	4	12	8	12



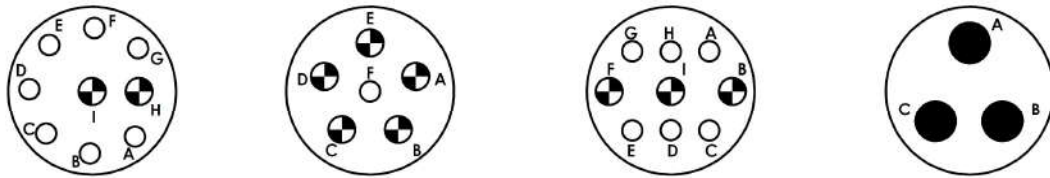
INSERT ARRANGEMENTS

Contact Legend :- 16 12 8 4 0 (AWG)



When viewed from face of Male Insulator

20



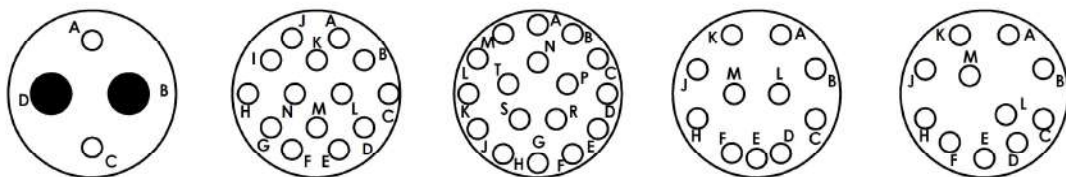
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SERVICE RATING	A		A		A		A
CONTACT POSITION	A,B,C,D,E,F,G	H,I	F	A,B,C,D,E	A,B,C,D,E,G,H	B,F,I	ALL
NO OF CONTACTS	7	2	1	5	6	3	3
CONTACT SIZE	16	12	16	12	16	12	8

20



INSERT ARRANGEMENT	20-20		20-21		20-22		20-23
SERVICE RATING	A		A		A		A
CONTACT POSITION	B,C,D	A	ALL OTHERS	I	B,D,F	A,C,E	ALL
NO OF CONTACTS	3	1	8	1	3	3	2
CONTACT SIZE	12	4	16	12	16	8	8

20

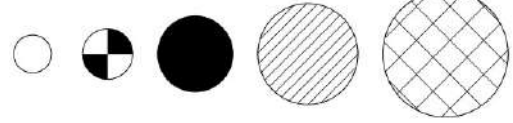


INSERT ARRANGEMENT	20-24		20-27	20-29	20-31	20-33
SERVICE RATING	A		A	A	A	A
CONTACT POSITION	A,C	B,D	ALL	ALL	ALL	ALL
NO OF CONTACTS	2	2	14	17	11	11
CONTACT SIZE	16	8	16	16	16	16



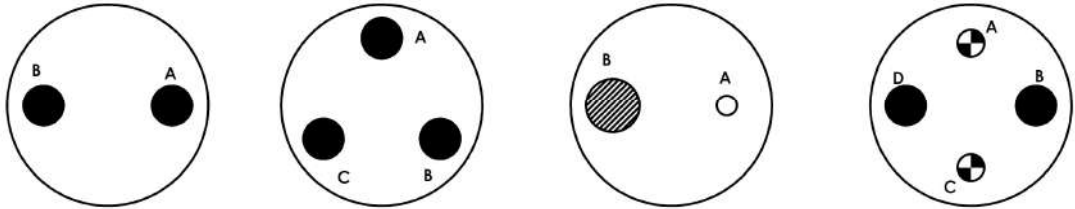
INSERT ARRANGEMENTS

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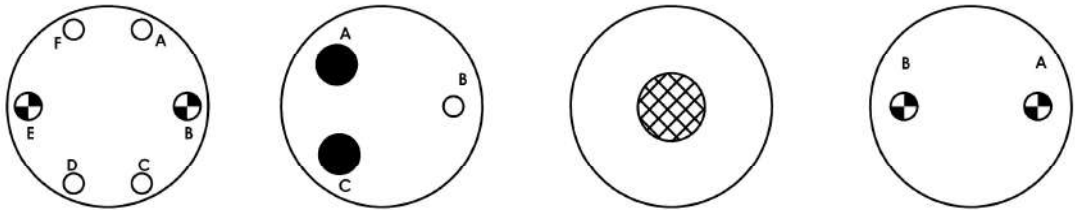
When viewed from face of Male Insulator

22



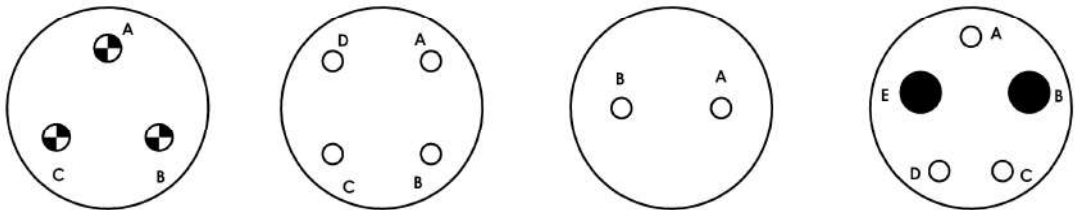
INSERT ARRANGEMENT	22-1	22-2	22-3		22-4	
SERVICE RATING	D	D	D		A	
CONTACT POSITION	ALL	ALL	A	B	A,C	B,D
NO OF CONTACTS	2	3	1	1	2	2
CONTACT SIZE	8	8	16	4	12	8

22



INSERT ARRANGEMENT	22-5		22-6		22-7	22-8
SERVICE RATING	D		D		E	E
CONTACT POSITION	A,C,D,F	B,E	B	A,C	ALL	ALL
NO OF CONTACTS	4	2	1	2	1	2
CONTACT SIZE	16	12	16	8	0	12

22

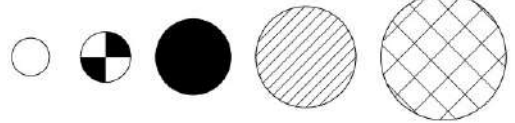


INSERT ARRANGEMENT	22-9	22-10	22-11	22-12	
SERVICE RATING	E	E	B	D	
CONTACT POSITION	ALL	ALL	ALL	A,C,D	B,E
NO OF CONTACTS	3	4	2	3	2
CONTACT SIZE	12	16	16	16	8



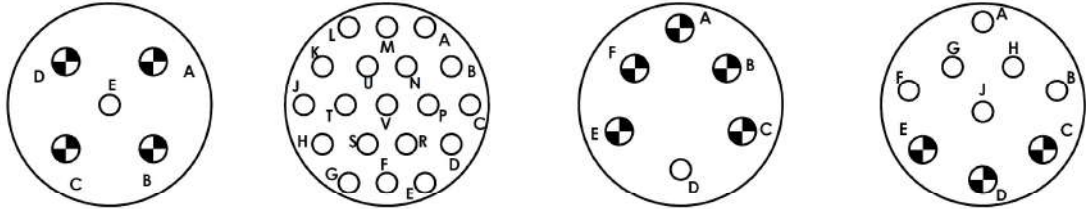
INSERT ARRANGEMENTS

Contact Legend :- 16 12 8 4 0 (AWG)



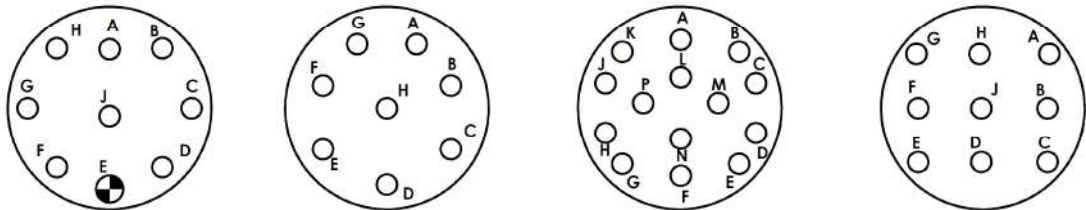
When viewed from face of Male Insulator

22



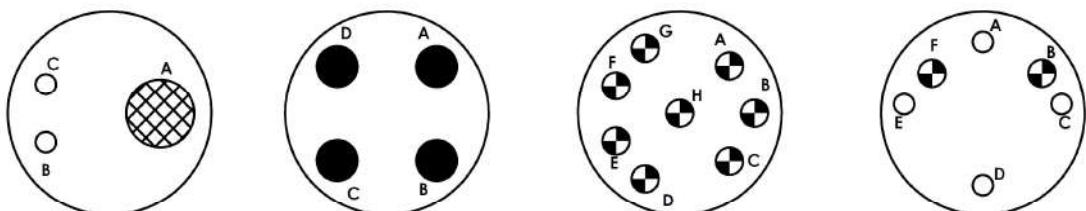
INSERT ARRANGEMENT	22-13		22-14	22-15		22-16	
SERVICE RATING	D	A	A	D	A	A	
CONTACT POSITION	E	A,B,C,D	ALL	D	ALL OTHERS	ALL OTHERS	C,D,E
NO OF CONTACTS	1	4	19	1	5	6	3
CONTACT SIZE	16	12	16	16	12	16	12

22



INSERT ARRANGEMENT	22-17			22-18		22-19	22-20
SERVICE RATING	D	A	A	A	D	A	A
CONTACT POSITION	A	B,C,D,F,G,H,J	E	C,D,E	ALL OTHERS	ALL	ALL
NO OF CONTACTS	1	7	1	3	5	14	9
CONTACT SIZE	16	16	12	16		16	16

22

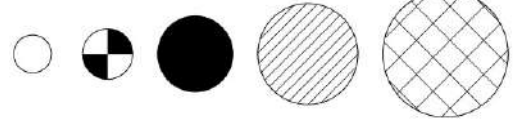


INSERT ARRANGEMENT	22-21		22-22	22-23		22-24		
SERVICE RATING	A		A	D	A	D	A	A
CONTACT POSITION	B,C	A	ALL	H	ALL OTHERS	C,D,E	A	B,F
NO OF CONTACTS	2	1	4	1	7	3	1	2
CONTACT SIZE	16	0	8	12	12	16	16	12



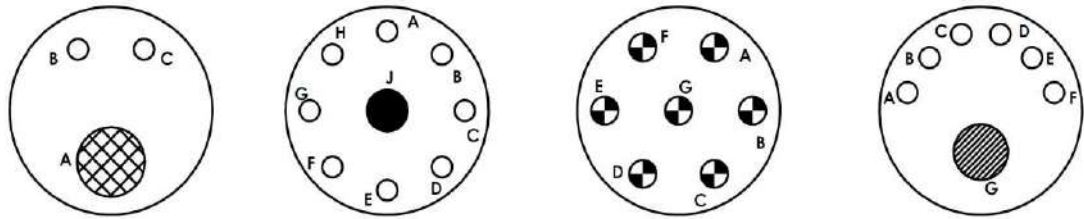
INSERT ARRANGEMENTS

Contact Legend :- 16 12 8 4 0 (AWG)



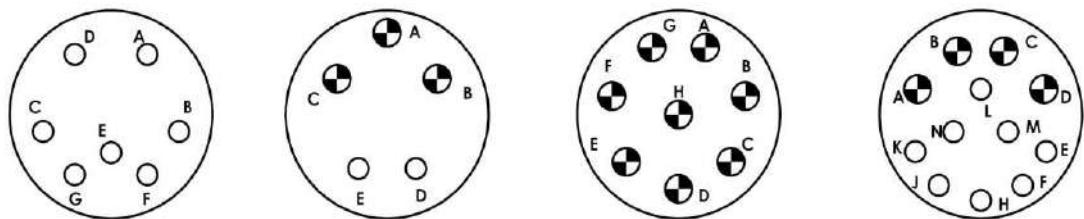
When viewed from face of Male Insulator

22



INSERT ARRANGEMENT	22-25		22-27		22-28		22-29	
SERVICE RATING	A		D	A	A		A	A
CONTACT POSITION	B,C	A	J	ALL OTHERS	ALL		ALL OTHERS	G
NO OF CONTACTS	2	1	1	8	7		6	1
CONTACT SIZE	16	0	8	16	12		16	4

22

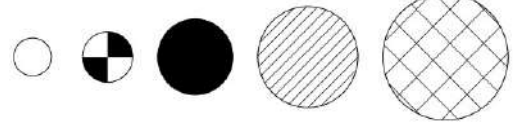


INSERT ARRANGEMENT	22-33		22-34		22-36		22-63	
SERVICE RATING	A	D	D	D	D	A	A	
CONTACT POSITION	E,F,G	A,B,C,D	D,E	A,B,C	H	ALL OTHERS	A,B,C,D	ALL OTHERS
NO OF CONTACTS	3	4	2	3	1	7	4	8
CONTACT SIZE	16	16	16	12	12	12	12	16



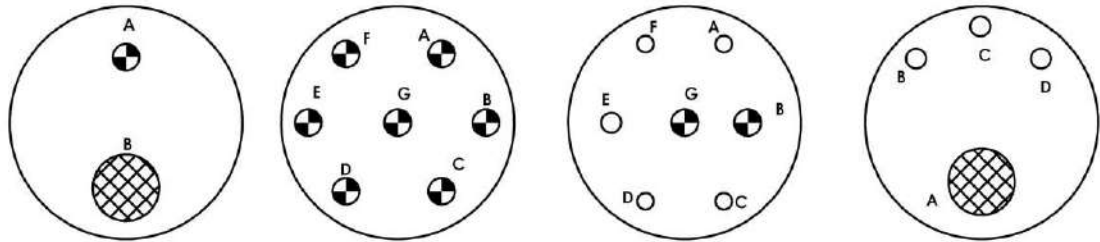
INSERT ARRANGEMENTS

Contact Legend :- 16 12 8 4 0 (AWG)



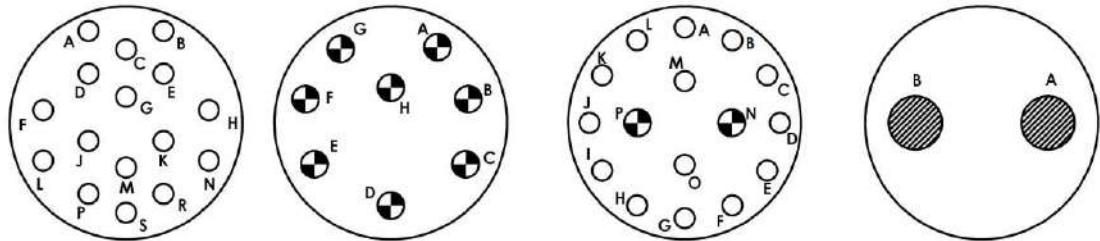
When viewed from face of Male Insulator

24



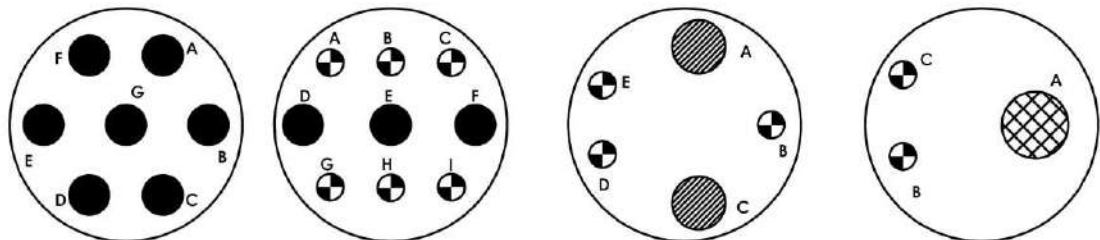
INSERT ARRANGEMENT	24-1		24-2		24-3		24-4	
SERVICE RATING	D	D	D		D	D	D	D
CONTACT POSITION	A	B	ALL		A,C,D,E,F	B,G	B,C,D	A
NO OF CONTACTS	1	1	7		5	2	3	1
CONTACT SIZE	12	0	12		16	12	16	0

24



INSERT ARRANGEMENT	24-5		24-6		24-7		24-9	
SERVICE RATING	A		D	A	A		A	
CONTACT POSITION	ALL		A,G,H	ALL OTHERS	ALL OTHERS	P,N	ALL	
NO OF CONTACTS	16		3	5	14	2	2	
CONTACT SIZE	16		12	12	16	12	4	

24

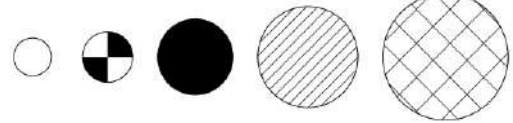


INSERT ARRANGEMENT	24-10		24-11		24-12		24-14	
SERVICE RATING	A		A		A		A	
CONTACT POSITION	ALL		ALL OTHERS	D,E,F	ALL OTHERS	A,C	B,C	A
NO OF CONTACTS	7		6	3	3	2	2	1
CONTACT SIZE	8		12	8	12	4	12	0



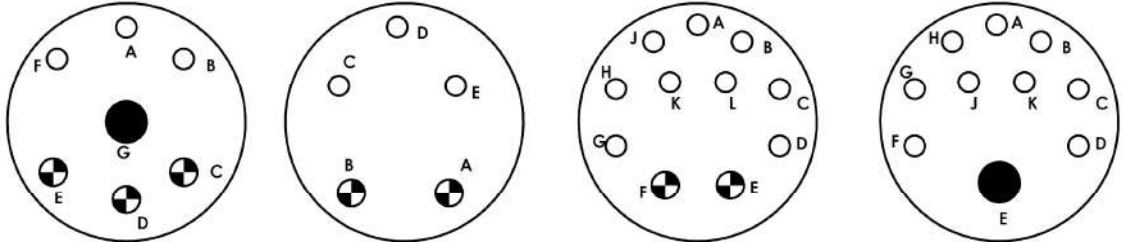
INSERT ARRANGEMENTS

Contact Legend :- 16 12 8 4 0 (AWG)



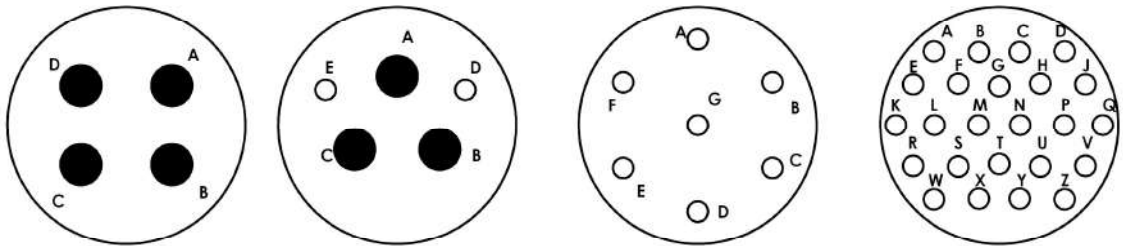
When viewed from face of Male Insulator

24



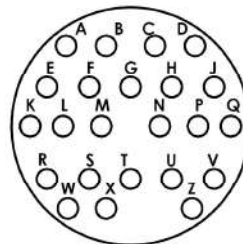
INSERT ARRANGEMENT	24-16			24-17		24-20		24-21	
SERVICE RATING	D	D	A	D		D		D	
CONTACT POSITION	A,B,F	G	C,D,E	C,D,E	A,B	ALL OTHERS	F,E	ALL OTHERS	E
NO OF CONTACTS	3	1	3	3	2	9	2	9	1
CONTACT SIZE	16	8	12	16	12	16	12	16	8

24



INSERT ARRANGEMENT	24-22	24-23		24-27	24-28
SERVICE RATING	A	D		E	INST
CONTACT POSITION	ALL	D,E	A,B,C	ALL	ALL
NO OF CONTACTS	4	2	3	7	24
CONTACT SIZE	8	16	8	16	16

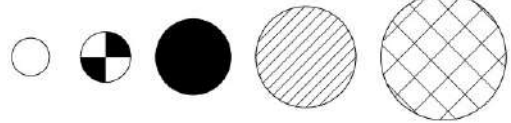
24



INSERT ARRANGEMENT	24-80
SERVICE RATING	INST
CONTACT POSITION	ALL
NO OF CONTACTS	23
CONTACT SIZE	16

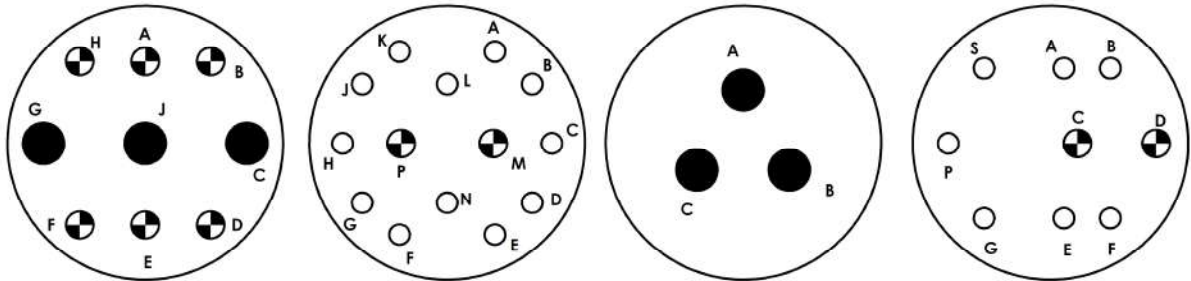
INSERT ARRANGEMENTS

Contact Legend :- 16 12 8 4 0 (AWG)



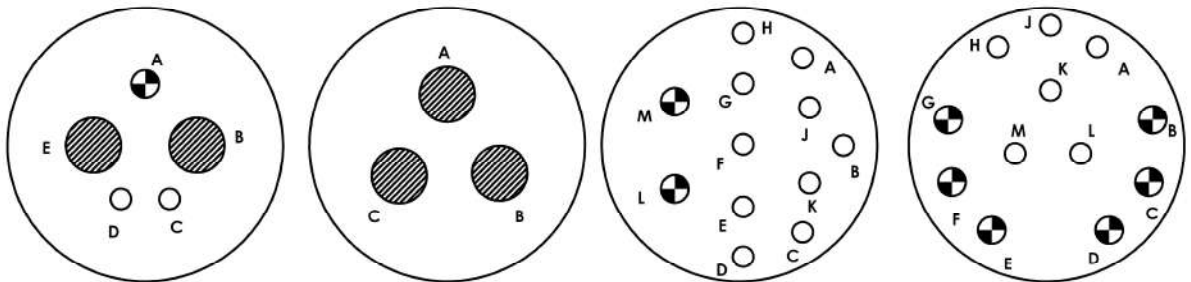
When viewed from face of Male Insulator

28



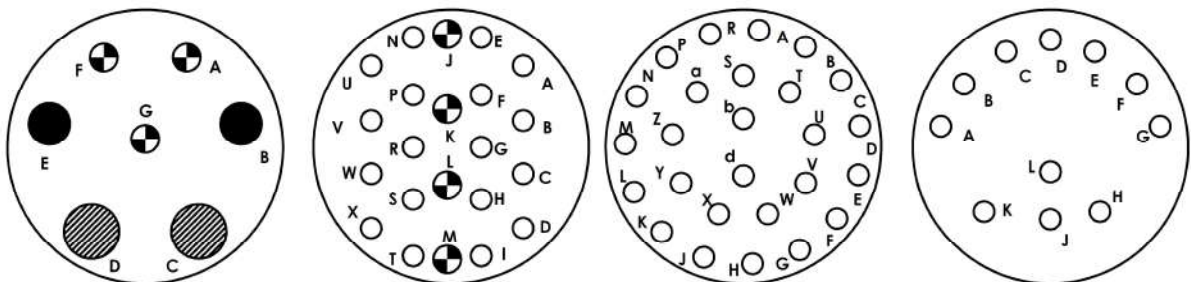
INSERT ARRANGEMENT	28-1				28-2		28-3			28-4		
SERVICE RATING	D	A	D	A	D		E			E	D	D
CONTACT POSITION	A,E	B,D,F,H	J	G,C	ALL OTHERS	M,P	ALL			G,P,S	A,B,E,F	C,D
NO OF CONTACTS	2	4	1	2	12	2	3			3	4	2
CONTACT SIZE	12	12	8	8	16	12	8			16	16	12

28



INSERT ARRANGEMENT	28-5			28-6	28-8			28-9		
SERVICE RATING	D	D	D	D	E	D	A	D		
CONTACT POSITION	C,D	A	B,E	ALL	L,M	B	ALL OTHERS	A,H,J,K,L,M		B,C,D,E,F,G
NO OF CONTACTS	2	1	2	3	2	1	9	6		6
CONTACT SIZE	16	12	4	4	12	16	16	16		12

28

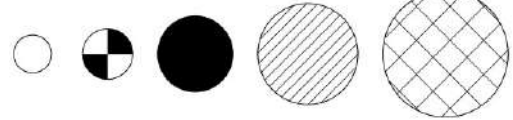


INSERT ARRANGEMENT	28-10				28-11		28-12			28-14	
SERVICE RATING	D	A	A	A	A	A	A			D	
CONTACT POSITION	G	A,F	B,E	C,D	ALL OTHERS	J,K,L,M	ALL			ALL	
NO OF CONTACTS	1	2	2	2	18	4	26			11	
CONTACT SIZE	12	12	8	4	16	12	16			16	

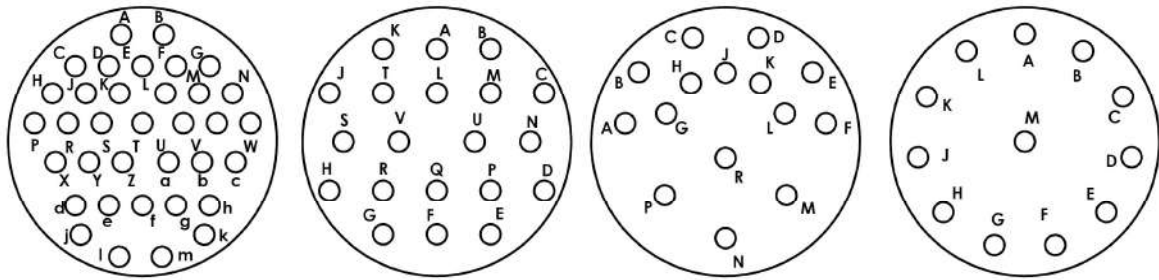


INSERT ARRANGEMENTS

Contact Legend :- 16 12 8 4 0
(AWG)

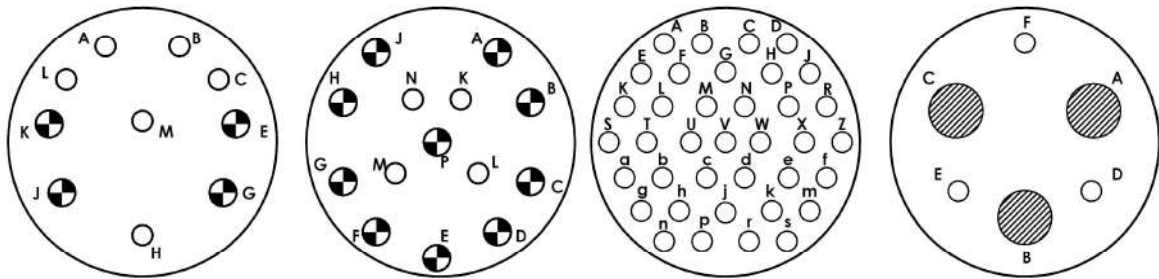


When viewed from face of Male Insulator



28

INSERT ARRANGEMENT	28-15	28-16	28-17			28-18			
SERVICE RATING	A	A	B	D	A	C	A	INST	D
CONTACT POSITION	ALL	ALL	R	M,N,P	ALL OTHERS	M	A,B	C,D,E,F	ALL OTHERS
NO OF CONTACTS	35	20	1	3	11	1	2	4	5
CONTACT SIZE	16	16	16			16			



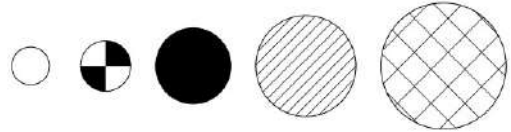
28

INSERT ARRANGEMENT	28-19				28-20		28-21	28-22	
SERVICE RATING	B	D	A		A		A	D	
CONTACT POSITION	H,M	A,B	C,L	E,G,J,K	K,L,M,N	ALL OTHERS	ALL	E,F,D	A,B,C
NO OF CONTACTS	2	2	2	4	4	10	37	3	3
CONTACT SIZE	16	16	16	12	16	12	16	16	4

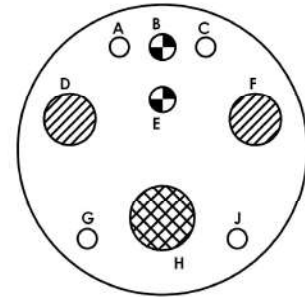
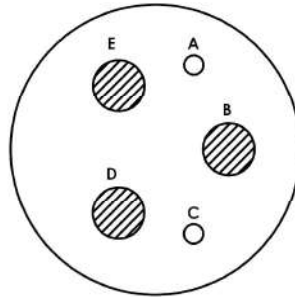
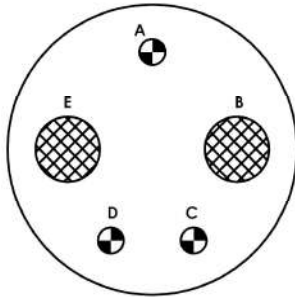


INSERT ARRANGEMENTS

Contact Legend :- 16 12 8 4 0 (AWG)

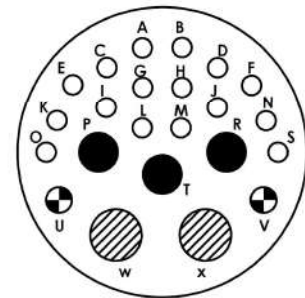
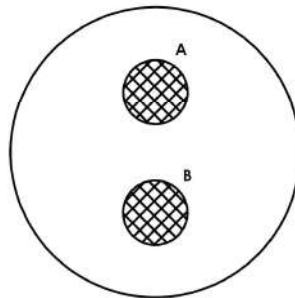
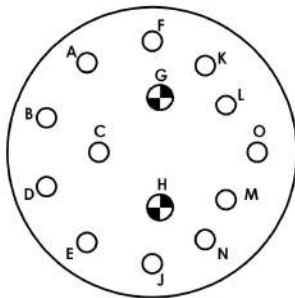


When viewed from face of Male Insulator



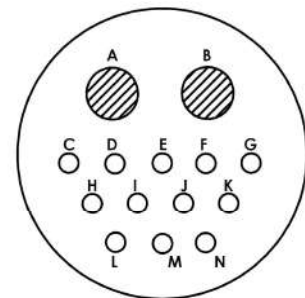
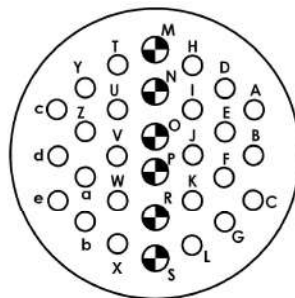
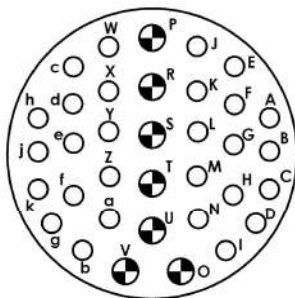
32

INSERT ARRANGEMENT	32-1			32-2		32-3			
SERVICE RATING	E	D	D	E		D			
CONTACT POSITION	A	C,D	B,E	A,C	B,D,E	A,C,J,G	B,E	D,F	H
NO OF CONTACTS	1	2	2	2	3	4	2	2	1
CONTACT SIZE	12	12	0	16	4	16	12	4	0



32

INSERT ARRANGEMENT	32-4			32-5	32-6			
SERVICE RATING	D	A	D	E	A			
CONTACT POSITION	G,H	F,J,K,N	ALL OTHERS	ALL	ALL OTHERS	U,V	P,R,T	W,X
NO OF CONTACTS	2	4	8	2	16	2	3	2
CONTACT SIZE	12	16	16	0	16	12	8	4



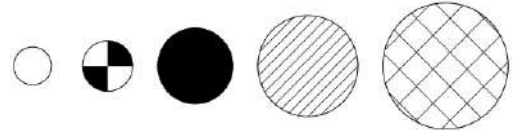
32

INSERT ARRANGEMENT	32-7			32-8		32-9	
SERVICE RATING	INST		A	A		D	
CONTACT POSITION	A,B,h,j	ALL OTHERS	O,P,S,R,T,U,V	ALL OTHERS	M,N,O,P,R,S	ALL OTHERS	A,B
NO OF CONTACTS	4	24	7	24	6	12	2
CONTACT SIZE	16	16	12	16	12	16	4

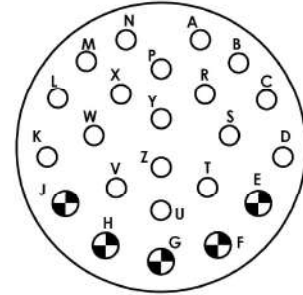
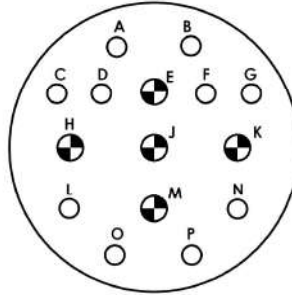
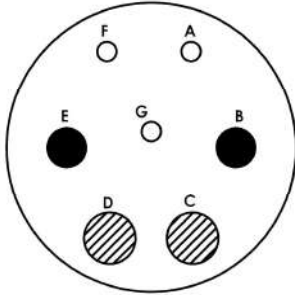


INSERT ARRANGEMENTS

Contact Legend :- 16 12 8 4 0 (AWG)

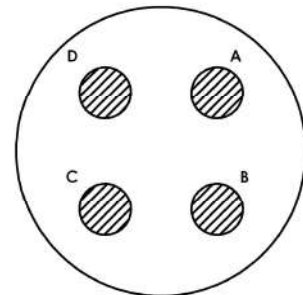
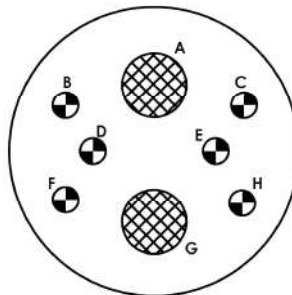
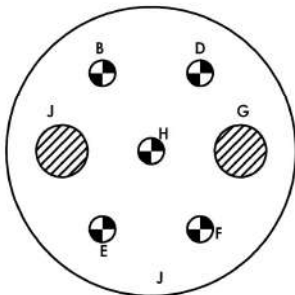


When viewed from face of Male Insulator



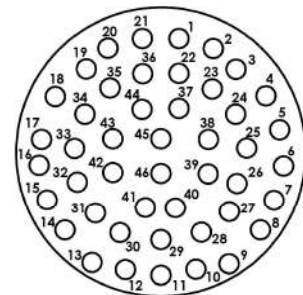
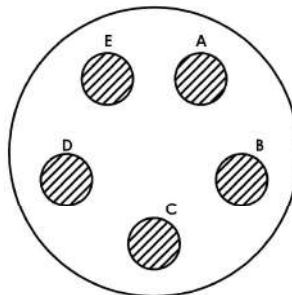
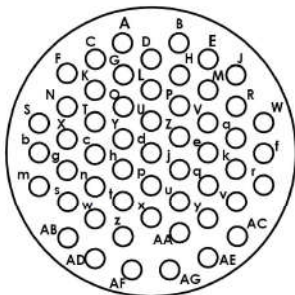
32

INSERT ARRANGEMENT	32-10				32-12				32-13	
SERVICE RATING	E	B	D	A	A	D	A	D	D	
CONTACT POSITION	A,F	G	B,E	C,D	E	H,J,K,M	C,D,F,G	ALL OTHERS	ALL OTHERS	E,F,G,H,J
NO OF CONTACTS	2	1	2	2	1	4	4	6	18	5
CONTACT SIZE	16	16	8	4	12	12	16	16	16	12



32

INSERT ARRANGEMENT	32-14		32-15		32-17
SERVICE RATING	D		D		D
CONTACT POSITION	B,D,H,F,Z	G,J	B,C,D,E,F,H	A,G	ALL
NO OF CONTACTS	5	2	6	2	4
CONTACT SIZE	12	4	12	0	4



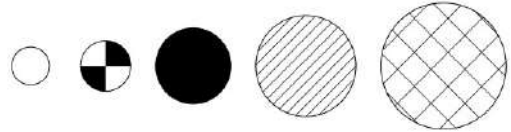
32

INSERT ARRANGEMENT	32-22	32-63	32-73
SERVICE RATING	A	D	A
CONTACT POSITION	All	All	All
NO OF CONTACTS	54	5	46
CONTACT SIZE	16	4	16



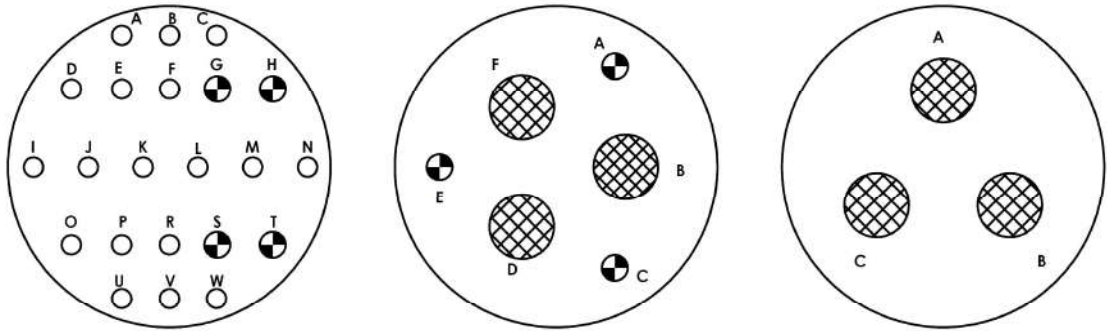
INSERT ARRANGEMENTS

Contact Legend :- 16 12 8 4 0 (AWG)



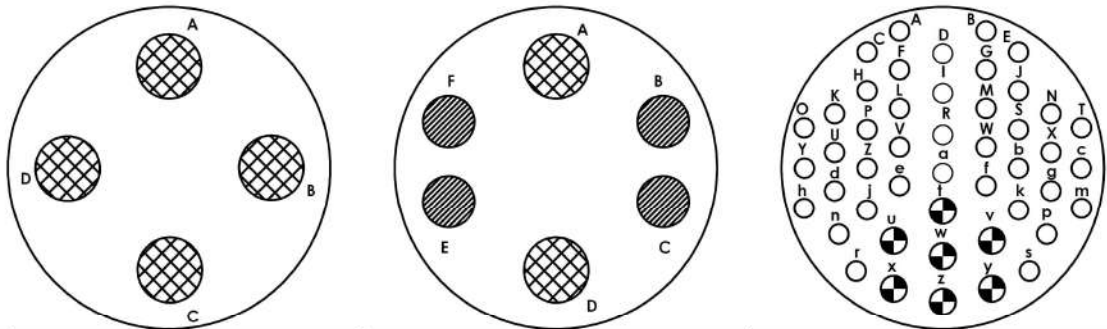
When viewed from face of Male Insulator

36



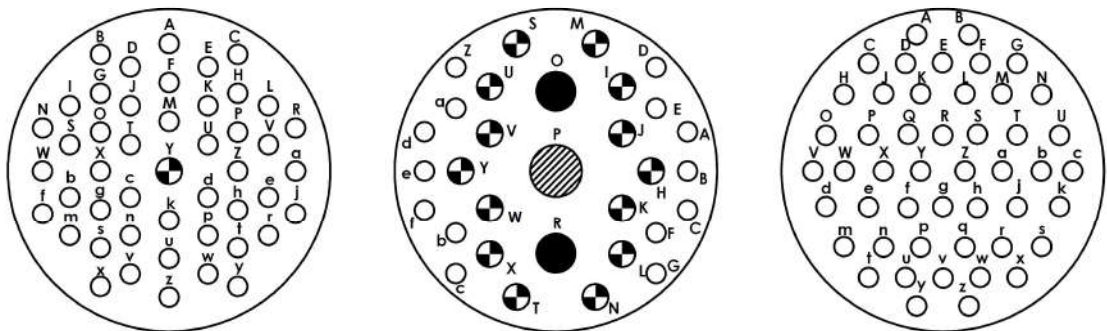
INSERT ARRANGEMENT	36-1		36-3		36-4	
SERVICE RATING	D	D	D	D	D	A
CONTACT POSITION	ALL OTHERS	G,H,S,T	A,C,E	B,D,F	A	B,C
NO OF CONTACTS	18	4	3	3	1	2
CONTACT SIZE	16	12	12	0	0	

36



INSERT ARRANGEMENT	36-5		36-6		36-7	
SERVICE RATING	A		A		A	A
CONTACT POSITION	ALL		ALL OTHERS	A,D	ALL OTHERS	t,u,v,w,x,y,z
NO OF CONTACTS	4		4	2	40	7
CONTACT SIZE	0		4	0	16	12

36

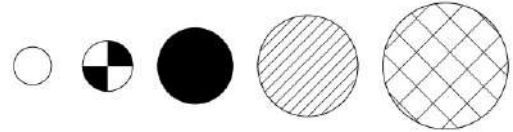


INSERT ARRANGEMENT	36-8		36-9				36-10	
SERVICE RATING	A	A	A	A	A	A	A	
CONTACT POSITION	ALL OTHERS	Y	ALL OTHERS	H,I,J,K,L,M,N,S,T,U,V,Y,W,X	O,R	P	ALL	
NO OF CONTACTS	46	1	14	14	2	1	48	
CONTACT SIZE	16	12	16	12	8	4	16	

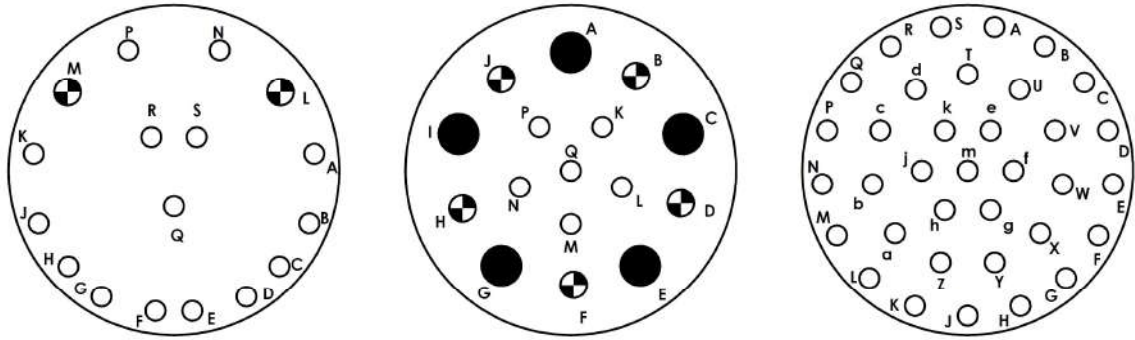


INSERT ARRANGEMENTS

Contact Legend :- 16 12 8 4 0 (AWG)

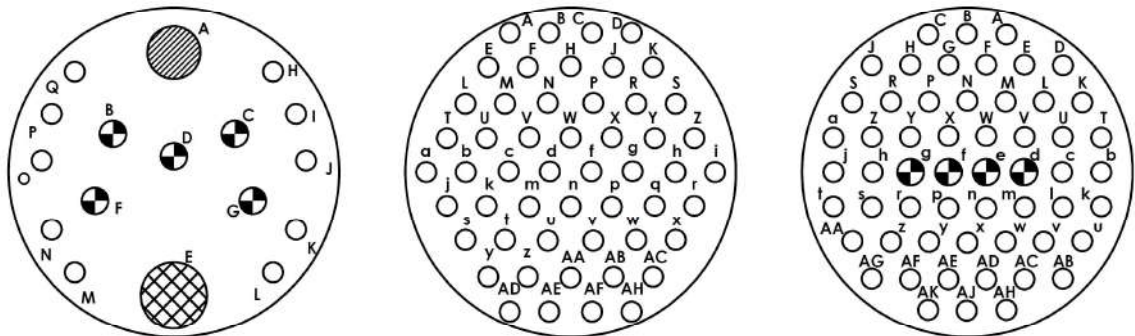


When viewed from face of Male Insulator



36

INSERT ARRANGEMENT	36-13			36-14			36-15	
SERVICE RATING	E	A	A	D	D	D	D	A
CONTACT POSITION	N,P,Q	ALL OTHERS	M,L	ALL OTHERS	B,D,F,H,G	A,C,E,G,I	M	ALL OTHERS
NO OF CONTACTS	3	12	2	6	5	5	35	
CONTACT SIZE	16		12	16	12	8	16	



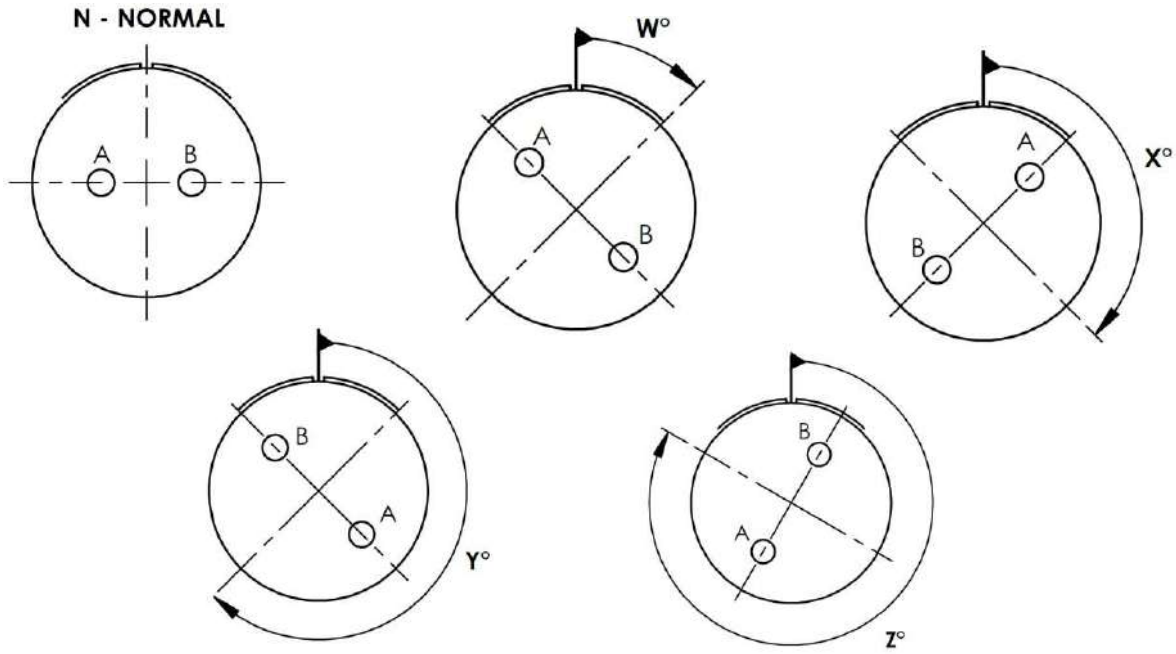
36

INSERT ARRANGEMENT	36-19				36-52				36-66	
SERVICE RATING	D	D	D	D	A				A	
CONTACT POSITION	ALL OTHERS	B,C,D,F,G	A	E	ALL				ALL OTHERS	g,f,e,d
NO OF CONTACTS	10	5	1	1	52				52	4
CONTACT SIZE	16	12	4	0	16				16	12



INSERT ORIENTATION

➤ When viewed from face of Male Insulator.



Shell	Layout	ALTERNATE POSITIONS (DEGREES)			
		W	X	Y	Z
10SL	3	---	---	---	---
	4	63	---	---	---
12S	3	70	145	215	290
	4	---	---	---	---
14S	1	---	---	---	---
	2	---	120	240	---
	3	---	---	---	---
	4	---	---	---	---
	5	---	110	---	---
	6	---	---	---	---
	7	90	180	270	---
	9	70	145	215	290
16S	1	80	---	---	280
	3	---	---	---	---
	4	35	110	250	325
	5	70	145	215	290
	6	90	180	270	---
	7	80	110	250	280
	8	---	170	265	---



INSERT ORIENTATION

Shell	Layout	ALTERNATE POSITIONS (DEGREES)			
		W	X	Y	Z
18	1	70	145	215	290
	3	35	110	250	325
	4	35	110	250	325
	5	80	110	250	280
	6	---	---	---	---
	7	---	---	---	---
	8	70	---	---	290
	9	80	110	250	280
	10	---	120	240	---
	11	---	170	265	---
	12	80	---	---	280
	13	80	110	250	280
	14	80	110	250	280
	15	---	120	240	---
	16	---	---	---	---
	20	90	180	270	---
	22	70	145	215	290
	29	90	180	270	---
	20	2	---	---	---
3		70	145	215	290
4		45	110	250	---
5		35	110	250	325
6		70	145	215	290
7		80	110	250	280
8		80	110	250	280
9		80	110	250	280
11		---	---	---	---
12		80	110	250	280
14		80	110	250	280
15		80	---	---	280
16		80	110	250	280
17		90	180	270	---
18		35	110	250	325
19		90	180	270	---
20	80	110	250	280	

INSERT ORIENTATION

Shell	Layout	ALTERNATE POSITIONS (DEGREES)			
		W	X	Y	Z
20	21	35	110	250	325
	22	80	110	250	280
	23	35	110	250	325
	24	35	110	250	325
	27	35	110	250	325
	29	80	---	---	280
	31	---	---	---	---
	33	---	---	---	---
22	1	35	110	250	325
	2	70	145	215	290
	3	80	110	250	280
	4	35	110	250	325
	5	35	110	250	325
	6	35	110	250	325
	7	---	---	---	---
	8	35	110	250	325
	9	70	145	215	290
	10	35	110	250	325
	11	35	110	250	325
	12	80	110	250	280
	13	35	110	250	325
	14	80	110	250	280
	15	80	110	250	280
	16	80	110	250	280
	17	80	110	250	280
	18	80	110	250	280
	19	80	110	250	280
	20	35	110	250	325
	21	80	110	250	280
	22	---	110	250	---
	23	35	---	250	---
	24	80	110	250	280
25	80	110	250	280	
27	80	---	250	280	
28	80	---	---	280	
29	80	110	250	280	
33	80	110	250	280	



INSERT ORIENTATION

Shell	Layout	ALTERNATE POSITIONS (DEGREES)			
		W	X	Y	Z
22	34	80	110	250	280
	36	90	---	270	---
	63	20	---	---	---
24	1	80	110	250	280
	2	80	---	---	280
	3	80	110	250	280
	4	80	110	250	280
	5	80	110	250	280
	6	80	110	250	280
	7	80	110	250	280
	9	35	110	250	325
	10	80	---	---	280
	11	35	110	250	325
	12	80	110	250	280
	14	80	110	250	280
	16	80	110	250	280
	17	80	110	250	280
	20	80	110	250	280
	21	80	110	250	280
	22	45	110	250	---
	23	80	110	250	280
	27	80	---	---	280
	28	80	110	250	280
80	35	145	240	300	
28	1	80	110	250	280
	2	35	110	250	325
	3	70	145	215	290
	4	80	110	250	280
	5	35	110	250	325
	6	70	145	215	290
	8	80	110	250	280
	9	80	110	250	280
	10	80	110	250	280
	11	80	110	250	280
	12	90	180	270	---
	14	80	110	250	280
	15	80	110	250	280
16	80	110	250	280	

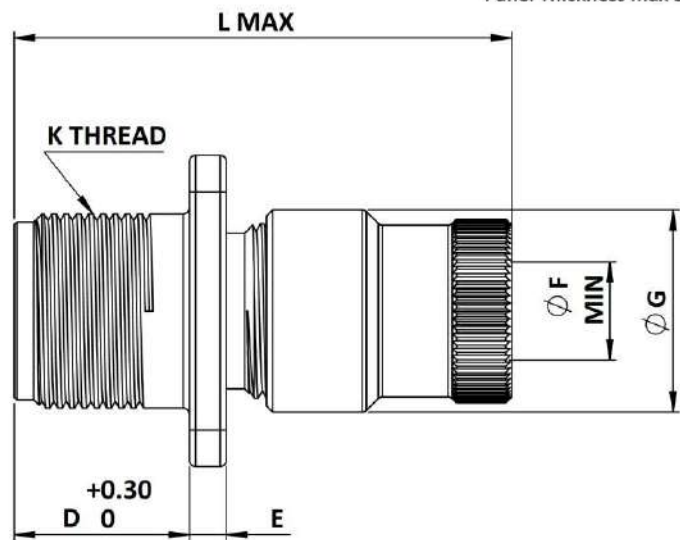
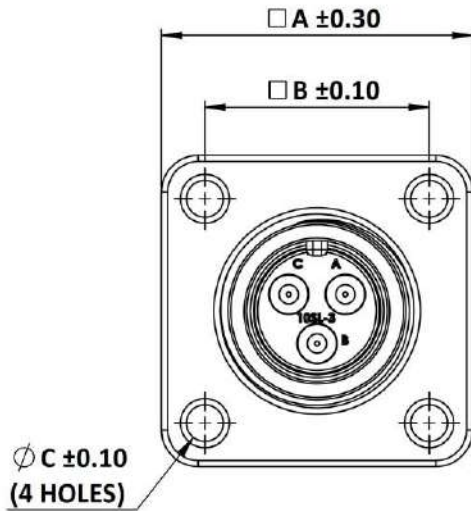
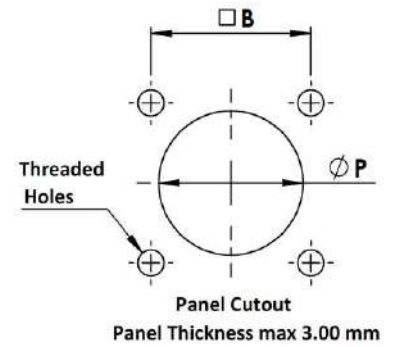
INSERT ORIENTATION

Shell	Layout	ALTERNATE POSITIONS (DEGREES)			
		W	X	Y	Z
28	17	80	110	250	280
	18	70	145	215	290
	19	80	110	250	280
	20	80	110	250	280
	21	80	110	250	280
	22	70	145	215	290
32	1	80	110	250	280
	2	70	145	215	290
	3	80	110	250	280
	4	80	110	250	280
	5	80	110	250	280
	6	80	110	250	280
	7	80	125	235	280
	8	80	125	235	280
	9	80	110	250	280
	10	80	110	250	280
	12	80	110	250	280
	13	80	110	250	280
	14	35	110	250	325
	15	35	110	250	280
	17	45	110	250	---
	22	80	110	250	280
	63	---	---	---	---
73	36	---	---	---	
36	1	80	110	250	280
	3	70	145	215	290
	4	70	145	215	290
	5	---	120	240	---
	6	35	110	250	325
	7	80	110	250	280
	8	80	110	250	280
	9	80	125	235	280
	10	80	125	235	280
	13	80	110	250	280
	14	90	180	270	---
	15	60	125	245	305
	19	80	110	250	280
	52	72	144	216	288
	66	110	250	260	280



TB3100R SERIES

- Wall Mount Receptacle with Short Endbell.



SHELL SIZE	A	B	K (UNEF 2A)	C	D	E MAX	F	G	L	P
10SL	25.40	18.30	5/8 - 24	3.00	14.30	4.00	4.37	17.50	46.60	18.50
12S	27.80	20.60	3/4 - 20	3.00	14.30	4.00	7.14	20.50	46.60	21.50
14S	30.20	23.00	7/8 - 20	3.00	14.30	4.00	10.31	22.50	46.60	23.50
16S	32.50	24.60	1 - 20	3.00	14.30	4.00	12.70	25.50	46.60	26.50
18	34.90	27.00	1-1/8 - 18	3.00	19.10	5.20	13.49	28.50	57.90	29.50
20	38.10	29.40	1-1/4 - 18	3.00	19.10	5.20	16.66	32.50	57.90	33.50
22	41.30	31.80	1-3/8 - 18	3.00	19.10	5.20	19.05	35.50	57.90	36.50
24	44.50	34.90	1-1/2 - 18	3.70	20.60	5.20	19.84	41.50	57.90	42.50
28	50.80	39.70	1-3/4 - 18	3.70	20.60	5.20	23.42	44.50	57.90	45.50
32	57.20	44.50	2 - 18 UNS	4.40	22.20	9.10	29.36	49.50	58.90	50.50
36	63.50	49.20	2-1/4 - 16 UN	4.40	22.20	9.10	31.75	54.50	58.90	55.50

All dimensions are in mm.

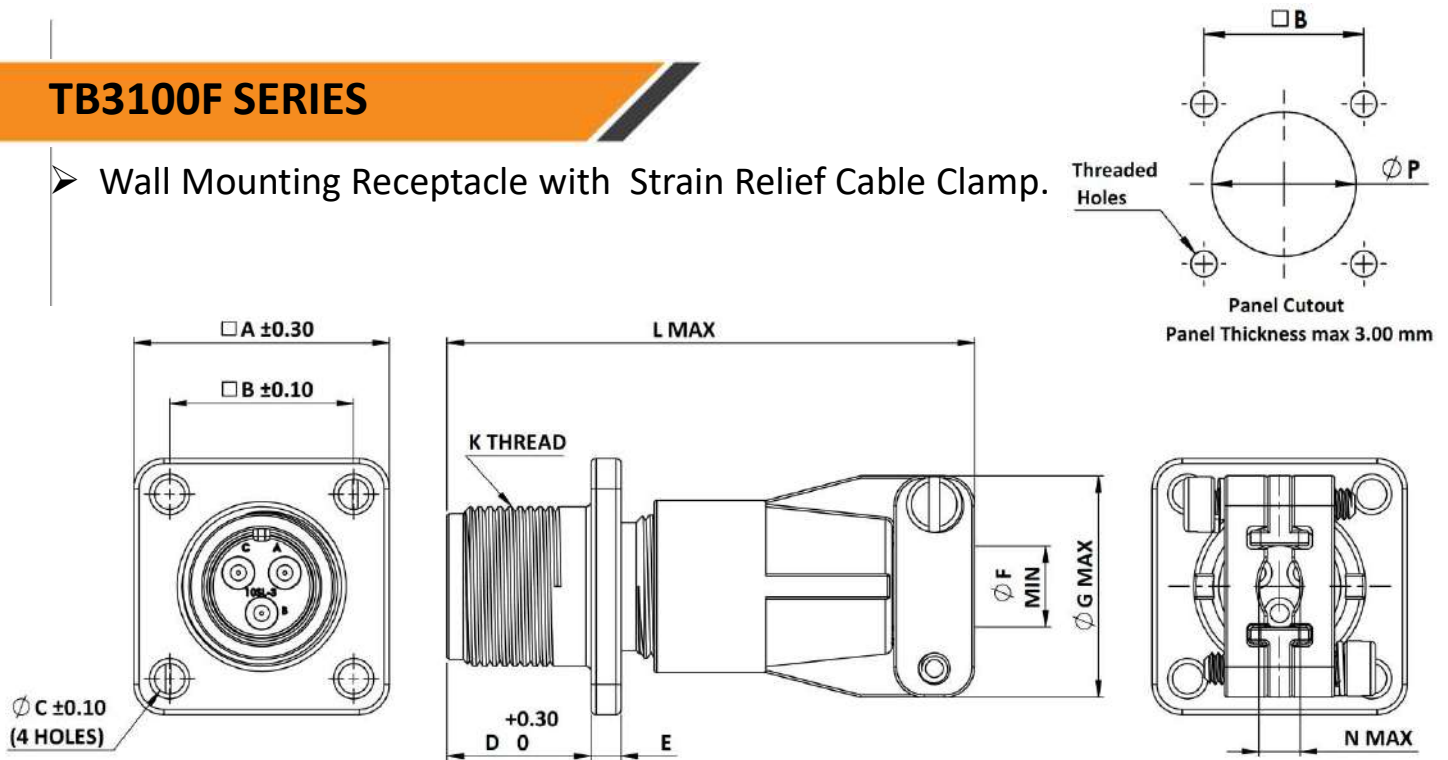
Specifications & Dimensions subject to change.

Consult Factory for any clarification.



TB3100F SERIES

Wall Mounting Receptacle with Strain Relief Cable Clamp.



SHELL SIZE	A	B	K (UNEF 2A)	C	D	E MAX	F (CABLE CLEARANCE)	N (CLOSED)	G	L	P
10SL	25.40	18.30	5/8 - 24	3.00	14.30	4.00	4.37	5.08	28.50	58.70	18.50
12S	27.80	20.60	3/4 - 20	3.00	14.30	4.00	7.14	5.08	28.50	58.70	21.50
14S	30.20	23.00	7/8 - 20	3.00	14.30	4.00	10.31	7.92	34.10	58.70	23.50
16S	32.50	24.60	1 - 20	3.00	14.30	4.00	12.70	9.14	37.60	58.70	26.50
18	34.90	27.00	1-1/8 - 18	3.00	19.10	5.20	13.49	10.72	40.80	70.60	29.50
20	38.10	29.40	1-1/4 - 18	3.00	19.10	5.20	16.66	13.49	48.00	70.60	33.50
22	41.30	31.80	1-3/8 - 18	3.00	19.10	5.20	19.05	13.49	48.00	70.60	36.50
24	44.50	34.90	1-1/2 - 18	3.70	20.60	5.20	19.84	15.09	67.40	75.40	42.50
28	50.80	39.70	1-3/4 - 18	3.70	20.60	5.20	23.42	15.09	67.40	77.00	45.50
32	57.20	44.50	2 - 18 UNS	4.40	22.20	9.10	29.36	20.07	67.40	80.00	50.50
36	63.50	49.20	2 - 1/4 - 16 UN	4.40	22.20	9.10	31.75	20.07	74.10	80.00	55.50

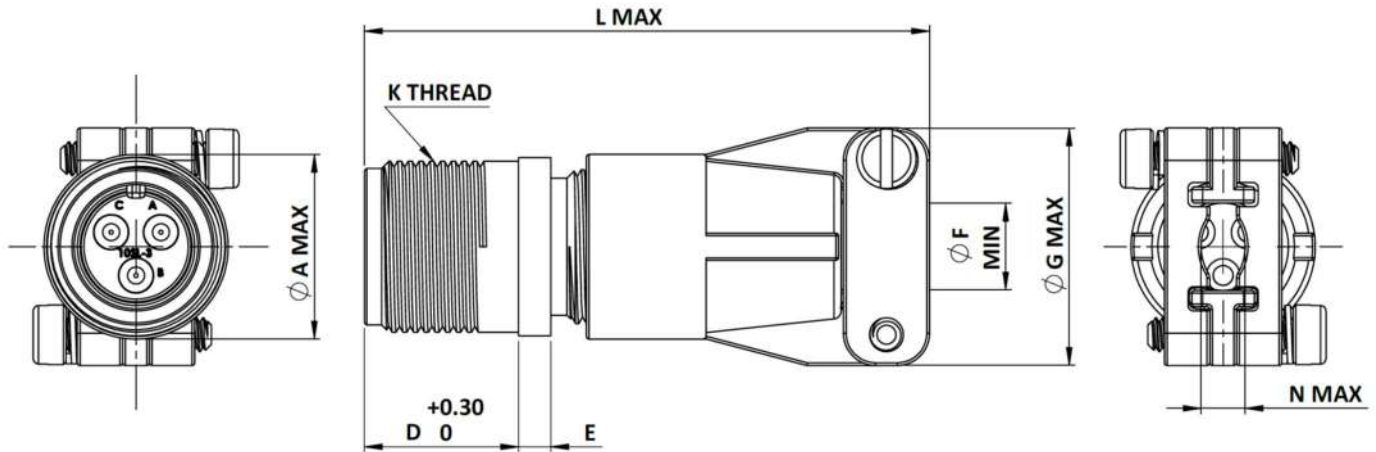
All dimensions are in mm.

Specifications & Dimensions subject to change.

Consult Factory for any clarification.

TB3101F SERIES

- Cable Connecting Receptacle with Strain Relief Cable Clamp.



SHELL SIZE	A	K (UNEF 2A)	D	E MAX	F	N (CLOSED)	G	L
10SL	26.90	5/8 - 24	14.30	4.00	4.37	5.08	17.50	57.15
12S	26.90	3/4 - 20	14.30	4.00	7.14	5.08	20.50	57.15
14S	29.30	7/8 - 20	14.30	4.00	10.31	7.92	22.50	57.15
16S	32.50	1 - 20	14.30	4.00	12.70	9.14	25.50	57.15
18	34.10	1-1/8 - 18	19.10	5.20	13.49	10.72	28.50	68.28
20	38.10	1-1/4 - 18	19.10	5.20	16.66	13.49	32.50	69.85
22	41.20	1-3/8 - 18	19.10	5.20	19.05	13.49	35.50	69.85
24	44.40	1-1/2 - 18	20.60	5.20	19.84	15.09	41.50	75.44
28	50.80	1-3/4 - 18	20.60	5.20	23.42	15.09	44.50	77.00
32	57.10	2 - 18 UNS	22.20	9.10	29.36	20.07	49.50	80.00
36	63.50	2 - 1/4 - 16 UN	22.20	9.10	31.75	20.07	54.50	80.00

All dimensions are in mm.

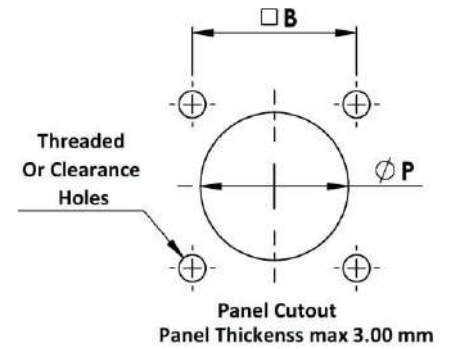
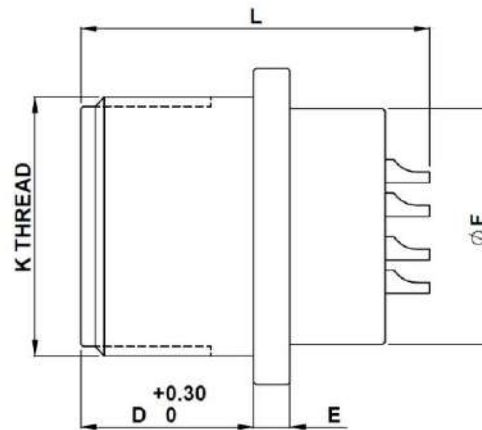
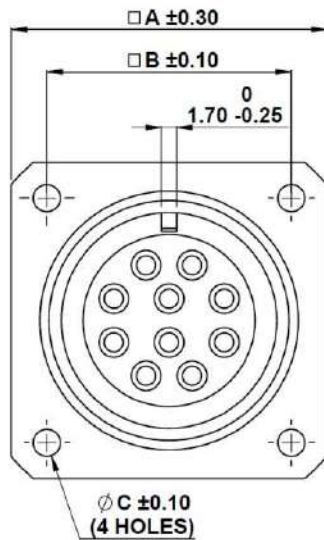
Specifications & Dimensions subject to change.

Consult Factory for any clarification.



TB3102R SERIES

Box Mounting Receptacle.



SHELL SIZE	A	B	K (UNEF 2A)	C	D	E MAX	F MAX	L MAX	P
10SL	25.40	18.30	5/8 - 24	3.00	14.30	4.00	15.50	30.20	16.80
12S	27.80	20.60	3/4 - 20	3.00	14.30	4.00	17.50	30.20	20.00
14S	30.20	23.00	7/8 - 20	3.00	14.30	4.00	20.00	30.20	23.25
16S	32.50	24.60	1 - 20	3.00	14.30	4.00	23.00	30.20	26.40
18	34.90	27.00	1-1/8 - 18	3.00	19.10	5.20	26.50	49.20	29.50
20	38.10	29.40	1-1/4 - 18	3.00	19.10	5.20	29.50	49.20	32.75
22	41.30	31.80	1-3/8 - 18	3.00	19.10	5.20	32.50	49.20	35.90
24	44.50	34.90	1-1/2 - 18	3.70	20.60	5.20	35.50	49.20	39.10
28	50.80	39.70	1-3/4 - 18	3.70	20.60	5.20	42.00	49.20	45.50
32	57.20	44.50	2 - 18 UNS	4.40	22.20	9.10	47.50	49.20	51.80
36	63.50	49.20	2-1/4 - 16 UN	4.40	22.20	9.10	54.00	49.20	58.15

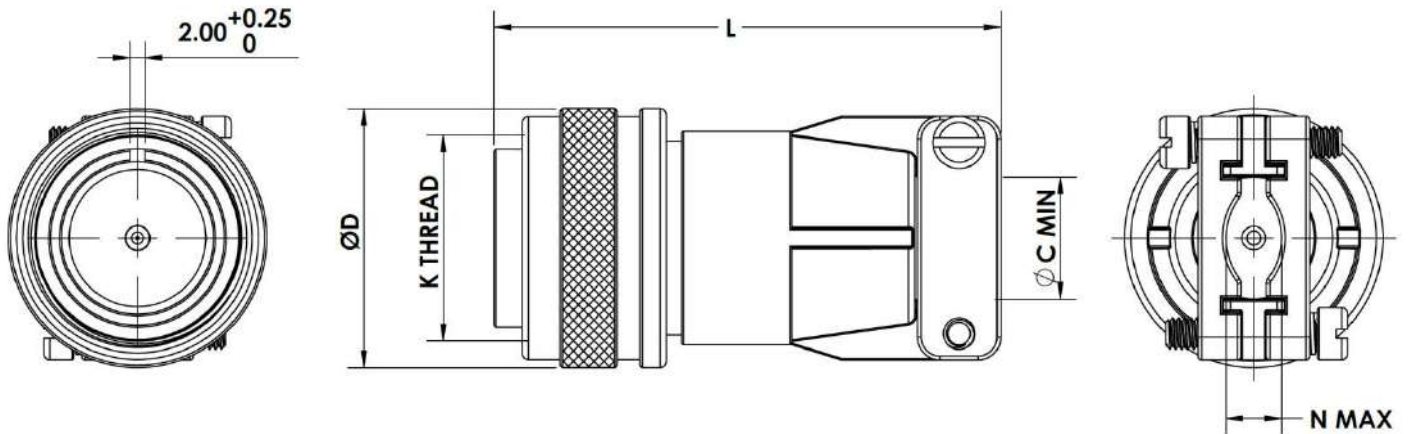
All dimensions are in mm.

Specifications & Dimensions subject to change.

Consult Factory for any clarification.

TB3106F SERIES

➤ Straight Plug Connector with Strain Relief Cable Clamp.



SHELL SIZE	K (UNEF 2B)	D Max	L MAX	N (CLOSED)	C (CABLE CLEARANCE)
10SL	5/8 - 24	24.61	58.70	5.08	4.37
12S	3/4 - 20	26.97	58.70	5.08	7.14
14S	7/8 - 20	29.36	58.70	7.92	10.31
16S	1 - 20	31.75	58.70	9.14	12.70
18	1-1/8 - 18	34.14	70.60	10.72	13.49
20	1-1/4 - 18	37.31	70.60	13.49	16.66
22	1-3/8 - 18	40.49	70.60	13.49	19.05
24	1-1/2 - 18	43.66	75.40	15.09	19.84
28	1-3/4 - 18	50.01	77.00	15.09	23.42
32	2 - 18 UNS	56.36	80.00	20.07	29.36
36	2-1/4 - 16 UN	62.71	80.00	20.07	31.75

All dimensions are in mm.

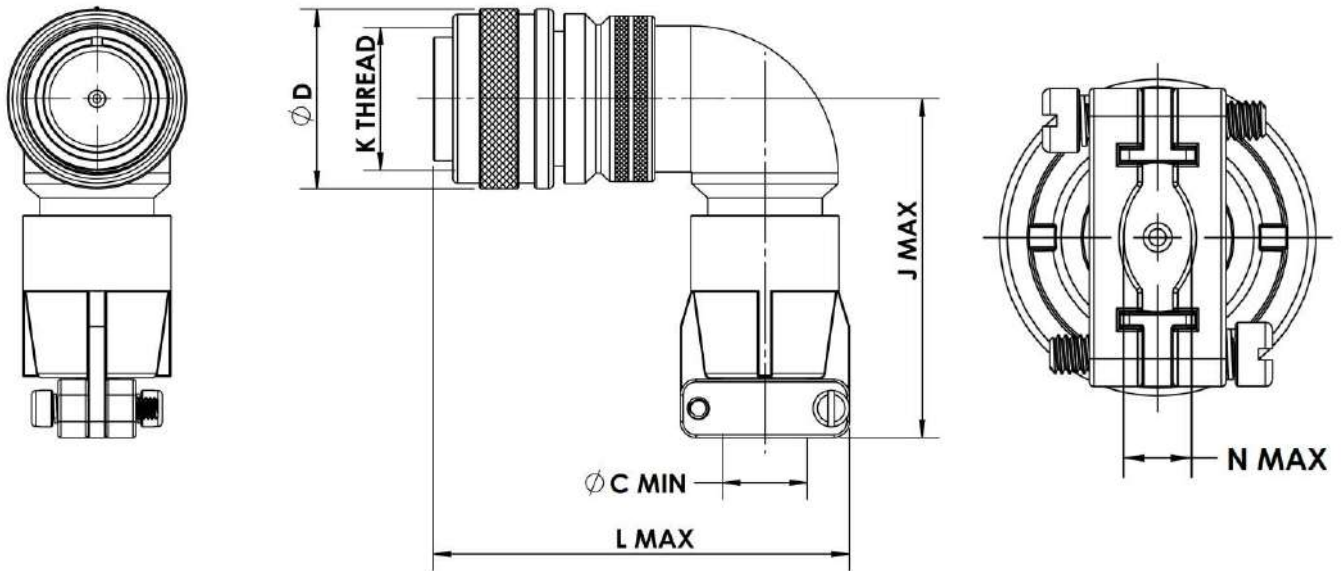
Specifications & Dimensions subject to change.

Consult Factory for any clarification.



TB3108F SERIES

➤ Plug Connector with 90° Strain Relief Cable Clamp.

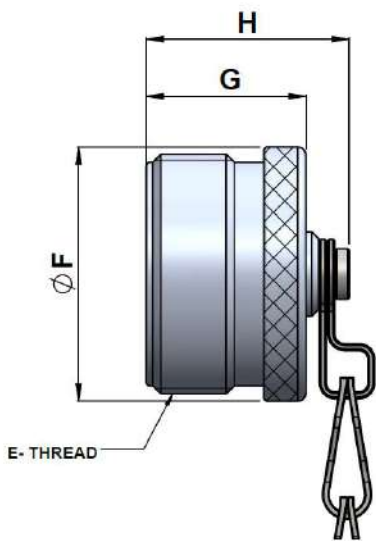


SHELL SIZE	K (UNEF 2B)	D	L	J	N (CLOSED)	C (CABLE CLEARANCE)
10SL	5/8 - 24	24.61	58.70	38.10	5.08	4.37
12S	3/4 - 20	26.97	58.70	38.10	5.08	7.14
14S	7/8 - 20	29.36	58.70	40.48	7.92	10.31
16S	1 - 20	31.75	58.70	42.87	9.14	12.70
18	1-1/8 - 18	34.14	70.60	45.23	10.72	13.49
20	1-1/4 - 18	37.31	70.60	50.01	13.49	16.66
22	1-3/8 - 18	40.49	70.60	50.80	13.49	19.05
24	1-1/2 - 18	43.66	75.40	53.97	15.09	19.84
28	1-3/4 - 18	50.01	77.00	55.57	15.09	23.42
32	2 - 18 UNS	56.36	80.00	65.88	20.07	29.36
36	2-1/4 - 16 UN	62.71	80.00	69.06	20.07	31.75

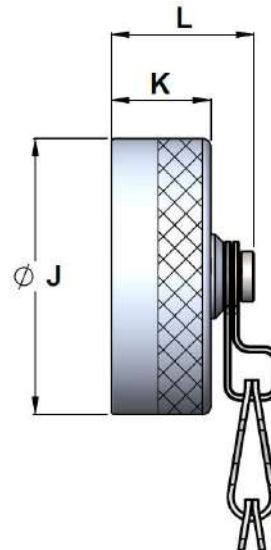
All dimensions are in mm.
 Specifications & Dimensions subject to change.
 Consult Factory for any clarification.



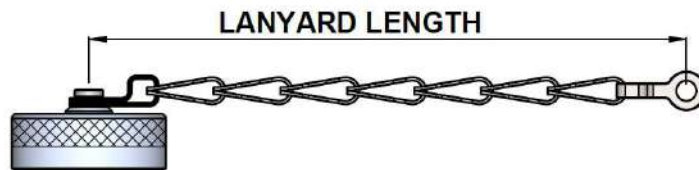
TB62 & 63 SERIES



62 - PLUG COVER

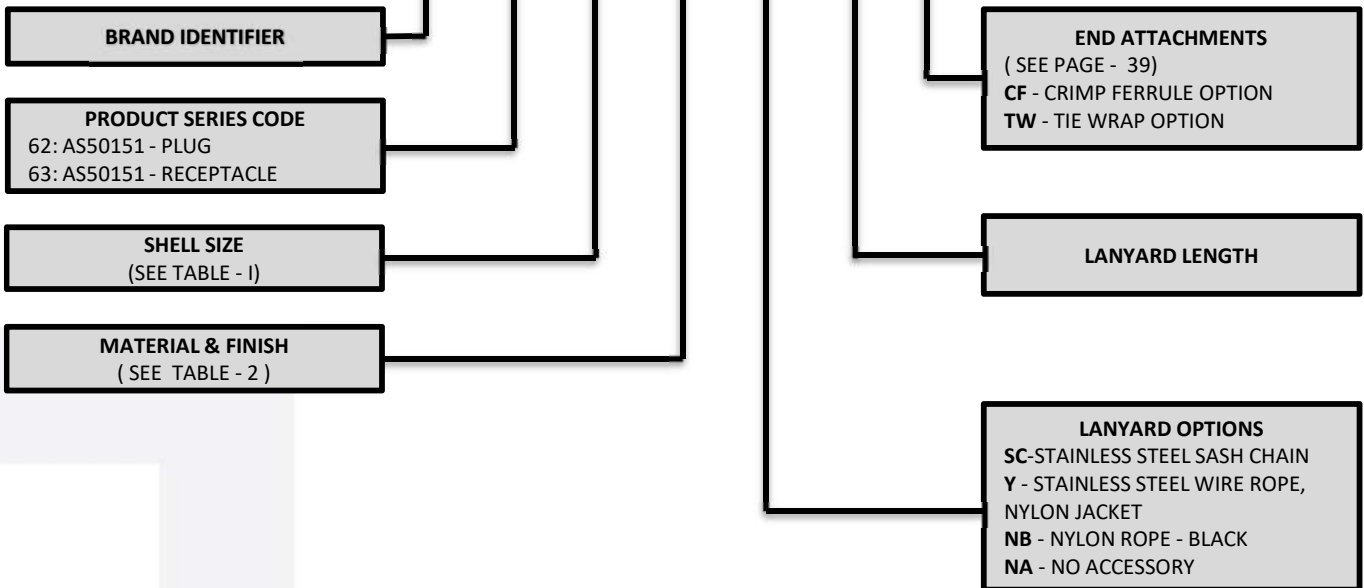


63 - RECEPTACLE COVER



ORDERING INFORMATION

TB 62 - 18 W - Y 4.5 - 05



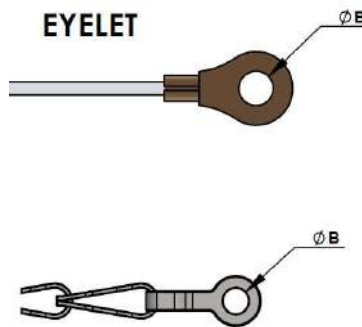
For customization contact sales@turboindia.co.in



TABLE - 1 SHELL SIZE DIMENSIONS

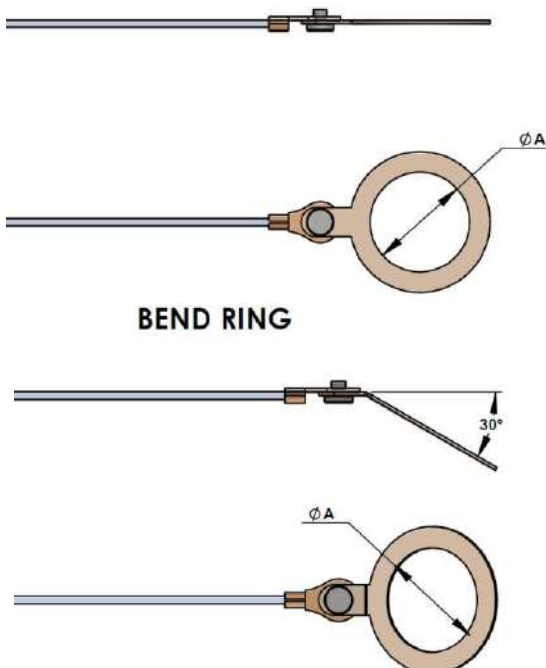
SHELL SIZE	E Thread	F Max	G Max	H Max	J Max	K Max	L Max	LANYARD LENGTH
10	5/8 - 24	17.40	16.70	24.61	20.70	11.80	19.05	101.60(4.00)
12	3/4 - 20	20.60	21.40	29.36	25.40	11.80	19.05	114.30(4.50)
14	7/8 - 20	23.80	21.40	29.36	28.60	11.80	19.05	114.30(4.50)
16	1 - 20	27.00	21.40	29.36	30.20	11.80	19.05	114.30(4.50)
18	1-1/8 - 18	30.10	21.40	29.36	34.10	11.80	19.05	114.30(4.50)
20	1-1/4 - 18	33.30	21.40	29.36	37.30	11.80	19.05	127.00(5.00)
22	1-3/8 - 18	36.50	21.40	29.36	40.50	11.80	19.05	127.00(5.00)
24	1-1/2 - 18	39.70	21.40	29.36	43.70	11.80	19.05	139.70(5.50)
28	1-3/4 - 18	46.00	21.40	29.36	50.00	13.50	20.62	196.85(7.75)
32	2 - 18	52.40	21.40	29.36	56.40	13.50	20.62	196.85(7.75)
36	2-1/4 - 16	58.70	21.40	29.36	62.70	13.50	20.62	196.85(7.75)

MATERIAL AND FINISH (TABLE 2)	
CODE	DESCRIPTION
W	Olive Drab Cadmium
A	Black Anodized
N	Electroless Nickel
Z	Black Zinc Nickel
VO	Zinc Cobalt



EYELET OPTION	
DASH NO	ØB (mm)
00	NO EYELET
01	3.60
02	4.60
05	4.24
07	5.50

STRAIGHT RING



STRAIGHT RING		BEND RING	
DASH NO	ØA ±0.40 (mm)	DASH NO	ØA ±0.40 (mm)
150	15.0	150B	15.0
184	18.4	184B	18.4
232	23.2	232B	23.2
265	26.5	265B	26.5
303	30.3	303B	30.3
326	32.6	326B	32.6
365	36.5	365B	36.5
393	39.3	393B	39.3
429	42.9	429B	42.9
450	45.0	450B	45.0

All dimensions are in mm.
Specifications & Dimensions subject to change.



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MACHINE SHOP



PLATING SHOP



ASSEMBLY

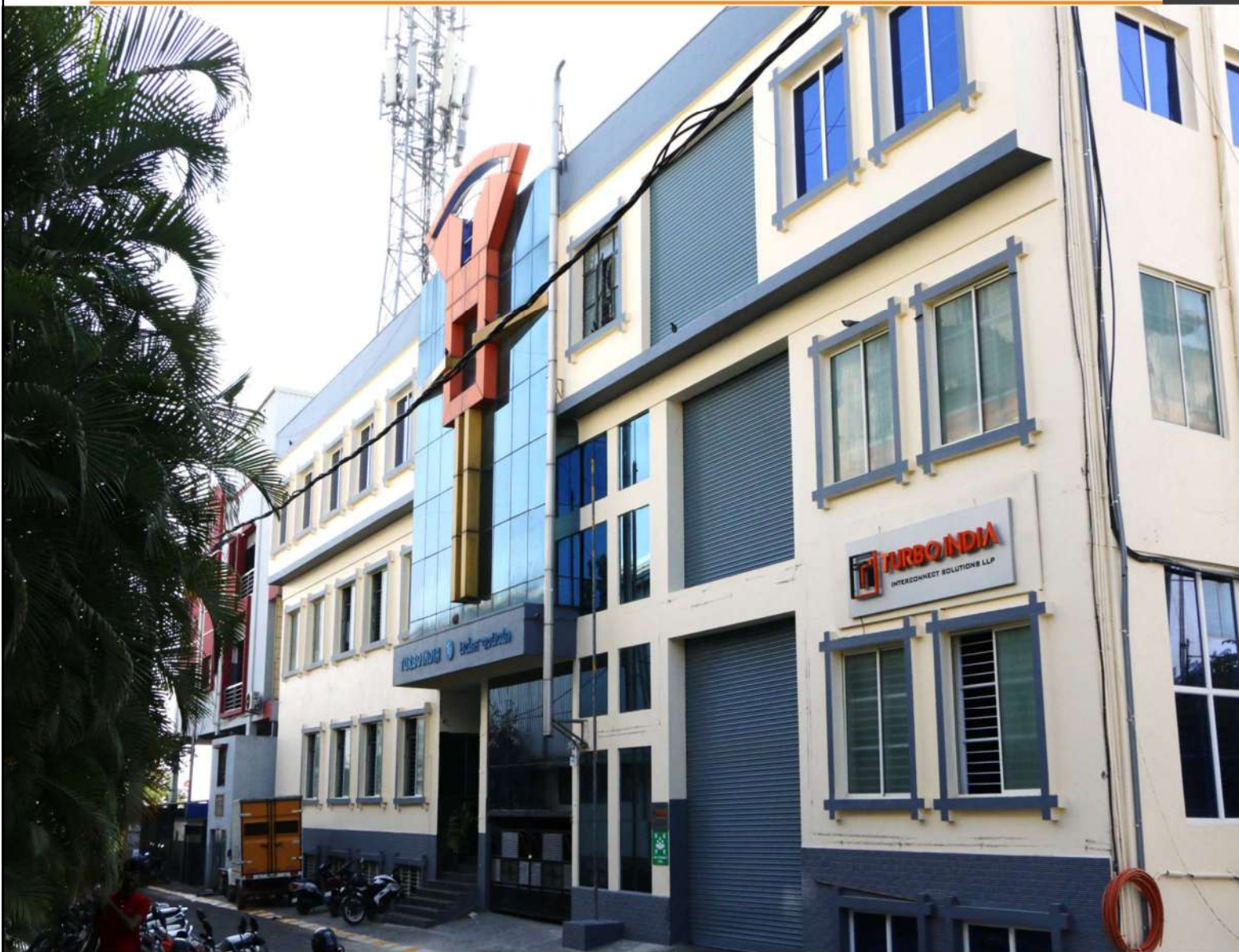


QUALITY



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